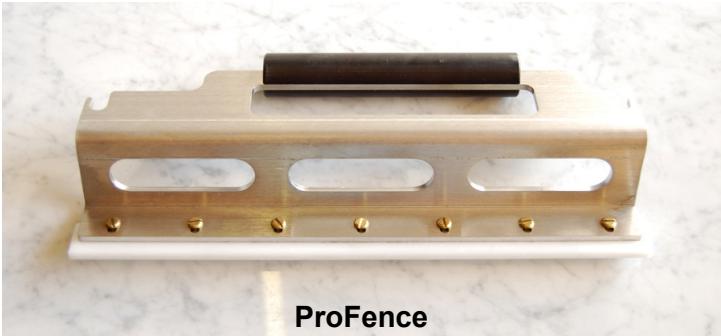




## ProFence Directions

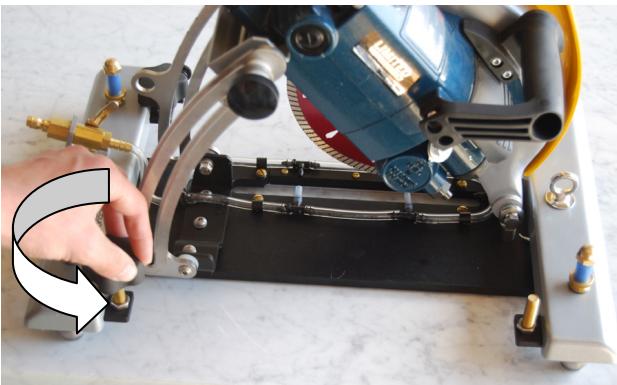
The ProFence, designed for use with the AccuGlide 3000PRO Stone Saw, is the perfect accessory for clean, ripple-free stock removal, chamfering and profiling. The following directions will cover setup of the ProFence and Counter-weight.



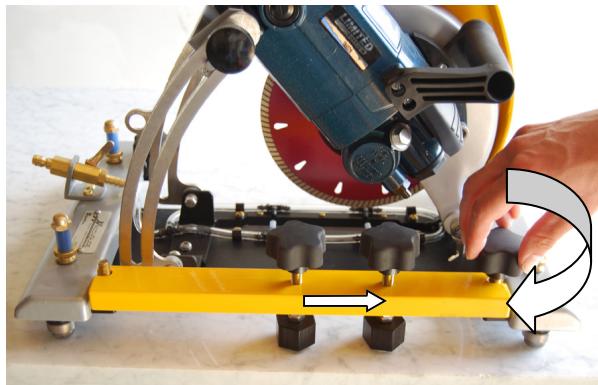
ProFence



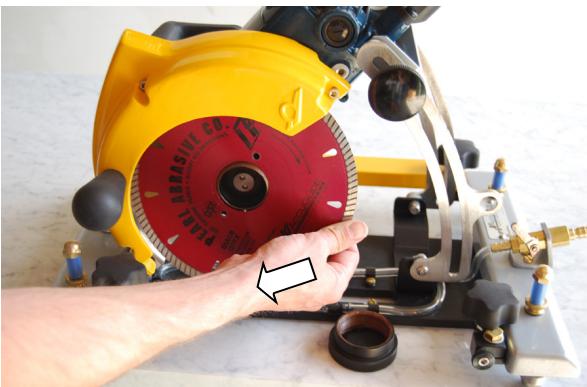
Counter-weight



Turn the saw with the blade opposite you and remove the two star knobs counter clockwise.



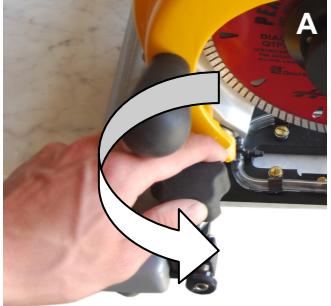
Place the ProFence Counter-weight on the saw with the slide feet toward the front of the saw. Tighten the star knobs clockwise.



Unplug the saw. Hold the blade lock button with one hand while turning the QT™ Hand Change Hub clockwise to loosen. Remove the QT™ flange and blade.



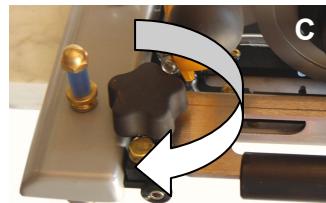
Place the 6" QT™ Profile Wheel on the QT™ Hub, followed by the blade flange and tightening cap. Firmly tighten the hub in the counter clockwise position while holding the blade lock.



A. Turn star knobs counter clockwise, stopping before the knob is completely removed.

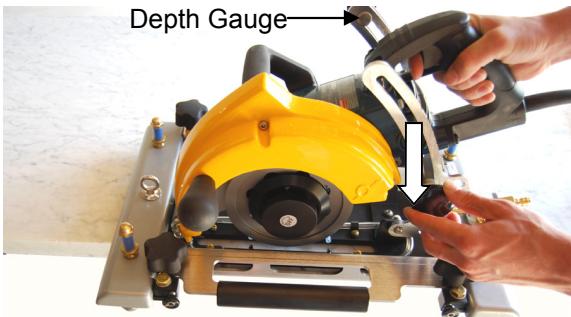


B. Turn the saw with the blade facing you and slide it until the edge of the baseplate meets the edge of the table. Pull the fence up between the baseplate and the threaded mounting rods, sliding into the fence mounting slots.



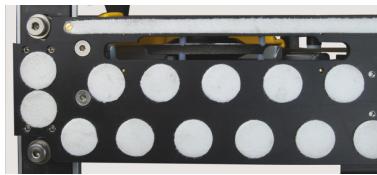
C. Tighten star knobs clockwise until snug.

**Before profiling on a workpiece, use a scrap piece of stone to align the Profile Wheel to the stone and calibrate the fence if needed.** After adjusting the position and depth, lock the Depth Gauge to duplicate the desired edge on your workpiece. Once calibrated, remember to **take at least 2 passes when profiling a full 3/8 or 5/8" in granite** to maximize tooling.



Lower the bevel wheel to the stone to check alignment

**IMPORTANT NOTE:** Before switching from granite to a softer stone such as marble, always **clean the felt pads with water and brush off any imbedded chips** with a medium bristle brush. Avoid spraying water around or into the motor.



#### 5/8" Bevel Wheel Alignment

When setting up the Bevel Profile align the tallest section of the wheel to the edge of the stone as pictured in **Fig. A**. The size of the bevel is determined by saw depth (adjustable to 5/8"). Set the Depth Gauge once the desired bevel is achieved.

Fig. A

#### 3/8" Demi-Bullnose Alignment

For a full 3/8" Demi Bullnose, align the tallest section of the wheel to the edge of the stone as pictured in **Fig. B** below, and plunge the saw 3/8" until the full demi bullnose is shaped into the stone. Make sure to set the Depth Gauge once the proper depth is found.

Fig. B

#### Less than 3/8" Demi Bullnose Alignment

For a demi bullnose less than 3/8" (**Fig. C**), adjust the fence with the fine tune adjustment screws (**Fig. D**). Turn both knobs clockwise until desired edge position is achieved. Always adjust evenly, so the fence remains parallel to the wheel. Next, plunge the saw until the desired bullnose is achieved. Set the Depth Gauge.

Fig. C

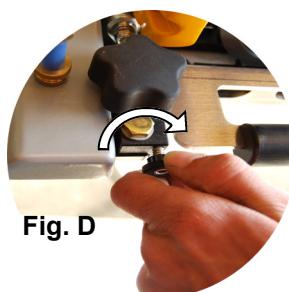


Fig. D

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**Wear your Personal Protective Equipment**

