

**IMPORTANT NOTES:**

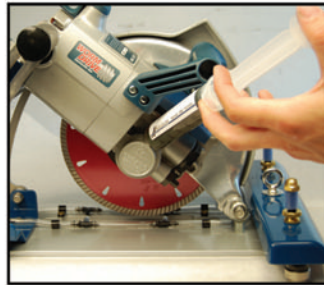
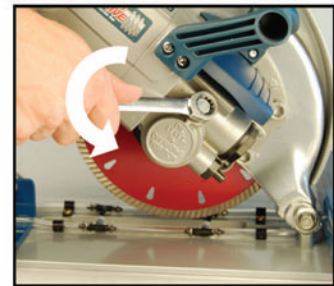
**When to change the oil:** For new saws, change the oil after the initial ten hour break in period. For regular maintenance, change the oil after every four to five blades used.

**Why change the oil:** Gear oil breaks down over time. Changing the gear oil substantially lengthens motor life.

**Bosch Motors require 30cc of oil:** Large Oil Change Syringes from AccuGlide Saws contain 60cc of oil for two separate oil changes. **NEVER OVERFILL**

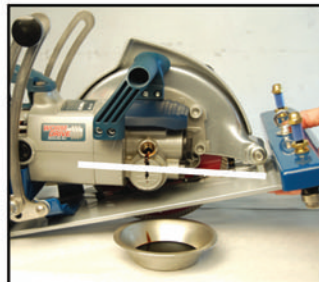
**Maintenance Caution:** Inspect the saw from time to time to ensure that no substantial amount of oil is being lost. Running the saw with low oil or no oil will cause rapid damage and failure of the gears.

- 1 Run the saw until it is warm.
- 2 Unplug the electrical cord to the saw.
- 3 Remove the oil plug bolt on the gear case (counterclockwise).



- 4 Turn the saw over and drain all the oil for at least 2 minutes (oil has to be warm to drain).
- 5 Slowly refill oil, the Bosch® motor takes 30cc's. If you do not have an AccuGlide oil change, you may use 140 wt. ENCLOSED GEAR LUBE.

- 6 Before replacing the plug, lower the saw into cutting position and elevate the front of the saw until the oil fill line is parallel with the table. Allow any extra oil to run out for a few minutes. **The oil has to be level with this line. Overfilling oil will destroy the seals and ruin the motor.**



- 7 Replace the bolt, being careful not to over tighten. You're finished!